

5106

DART AEROSPACE LTD	Work Order:	22184
Description: Prop arm ass'y	Part Number:	D2982-041
Dwg: D2982 rev.A	Qty:	157

Step	Location	Procedure	By	Date	Qty																																												
1	EXPEDITING	Open W/O	PH	05.01.14	15																																												
2	STORES	<div>Pick:<table><thead><tr><th>Qty</th><th>Part number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>1</td><td>D2012-107</td><td>Clevis</td><td>B21342</td></tr><tr><td>2</td><td>D2022-101</td><td>Spacer</td><td>B21506</td></tr><tr><td>1</td><td>D2429-041</td><td>Spring clip ass'y</td><td>B21506</td></tr><tr><td>2</td><td>D2588</td><td>Mounting channel</td><td>B21509</td></tr><tr><td>1</td><td>D2730</td><td>Prop arm</td><td>B21513</td></tr><tr><td>1</td><td>AN4-10A</td><td>Bolt</td><td>M15003</td></tr><tr><td>1</td><td>AN4-4A</td><td>Bolt</td><td>M15387</td></tr><tr><td>2</td><td>AN960JD416</td><td>Washer</td><td>M15593</td></tr><tr><td>2</td><td>MS20470AD4-85</td><td>Rivet</td><td>M15924</td></tr><tr><td>2</td><td>MS21042L4</td><td>Nut</td><td>M15020</td></tr></tbody></table></div>	Qty	Part number	Description	Batch	1	D2012-107	Clevis	B21342	2	D2022-101	Spacer	B21506	1	D2429-041	Spring clip ass'y	B21506	2	D2588	Mounting channel	B21509	1	D2730	Prop arm	B21513	1	AN4-10A	Bolt	M15003	1	AN4-4A	Bolt	M15387	2	AN960JD416	Washer	M15593	2	MS20470AD4-85	Rivet	M15924	2	MS21042L4	Nut	M15020		05.03.09	7
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3	METAL	Assemble as per dwg D2982	18	05.03.09	7																																												
4	QC	Inspect Level 5	2	05.03.14	7																																												
5	STORES	Identify & stock	CY	05.03.14	7																																												
6	EXPEDITING	Close W/O Cost / part 33.15 545 05/02/16 (7)	PH	05.03.18	1																																												

Rev	Date	Change	Revised By	Approved
A	00.06.05	New Issue	EC	PH

RELEASED

EC 00.06.05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

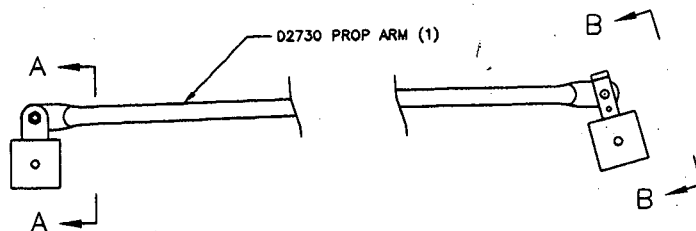


DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2982	REV. A SHEET 1 OF 1
DATE 00.06.05		TITLE PROP ARM ASSEMBLY SCALE NTS	
A	00.06.05	NEW ISSUE	

RELEASED
00.06.03 [Signature]



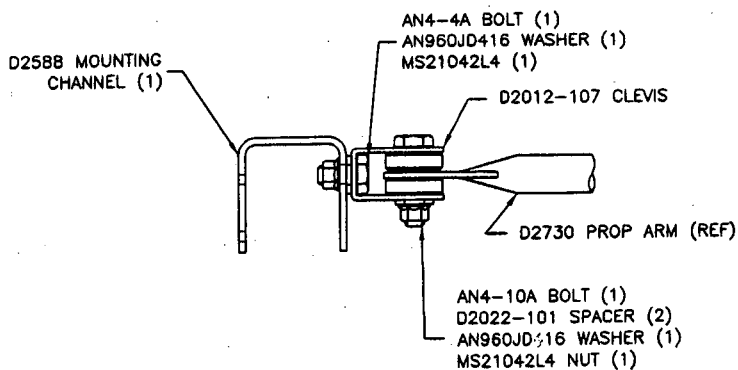
Qty -041	Part Number	Description
X	D2982-041	PROP ARM ASSEMBLY
1	D2012-107	CLEVIS
2	D2022-101	SPACER
1	D2429-041	SPRING CLIP ASSEMBLY
2	D2588	MOUNTING CHANNEL
1	D2730	PROP ARM
1	AN4-10A	BOLT
1	AN4-4A	BOLT
2	AN960JD416	WASHER
2	MS20470AD4-6	RIVET
2	MS21042L4	NUT (OR MS21042-4)



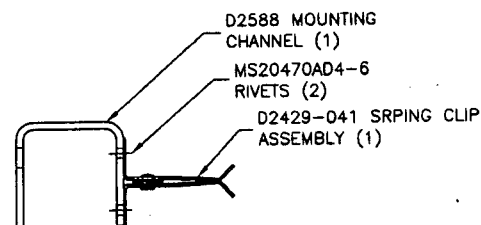
D2982-041 PROP ARM ASSEMBLY

SHOP COPY
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SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER
NO. 22184



SECTION A-A



SECTION A-A

(PROP ARM REMOVED FOR CLARITY)

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jan 12, 2005
01:18 pm

Work Order No : 0022184
Project Name : D2982-041
Project For : WK506
Work Order Type : Main
Main WO Number :
House Part Number : D2982-041
Description : Prop Arm Assembly
Manufactured : Yes
Amount Req'd : 15
Amount Done : 0
Start Date : 01-12-05
Est Finish Date : 02-05-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00